



Performance/Loss Report

Acme Corporation

'Y' Shift

OEE	Availability	Performance	Quality
99.4	94.6	107.8	97.5
%	%	%	%

Operation Time	Production Time	Producing Time	Gross Count	Net Count	Reject Count
8.0	6.7	6.3	13512	13180	332
hours	hours	hours			

			%	
Producing	<i>Good Production</i>	83		<div style="width: 83%; height: 10px; background-color: green;"></div>
	<i>Speed Gain</i>	8		<div style="width: 8%; height: 10px; background-color: green;"></div>
	<i>Speed Loss</i>	2		<div style="width: 2%; height: 10px; background-color: #ccc;"></div>
	<i>Quality Loss</i>	2		<div style="width: 2%; height: 10px; background-color: #ccc;"></div>
Planned	<i>Setup</i>	1		<div style="width: 1%; height: 10px; background-color: blue;"></div>
Unplanned	<i>R3 Issues</i>	1		<div style="width: 1%; height: 10px; background-color: orange;"></div>
	<i>R1 Issues</i>	1		<div style="width: 1%; height: 10px; background-color: orange;"></div>
	<i>...</i>	1		<div style="width: 1%; height: 10px; background-color: orange;"></div>
Waiting		0		<div style="width: 0%; height: 10px; background-color: yellow;"></div>
Untagged		0		<div style="width: 0%; height: 10px; background-color: red;"></div>
Operation Loss	<i>Break / Lunch</i>	11		<div style="width: 11%; height: 10px; background-color: gray;"></div>
	<i>No Production S...</i>	5		<div style="width: 5%; height: 10px; background-color: gray;"></div>
Plant Loss		0		<div style="width: 0%; height: 10px; background-color: black;"></div>
Uncollected		0		<div style="width: 0%; height: 10px; background-color: #ccc;"></div>

83 % MachineX

OEE = Equipment Time to produce Good Output at Target Rate / Equipment Production Time.

MachineX

(0 min. unaccounted)

Plant Time
Operation Time
Production Time
Producing Time

08 h 00 min.
08 h 00 min.
06 h 42 min.
06 h 20 min.

Downtime

OEE %

Quality Loss

Speed Loss

Speed Gain

Good Production

Planned

Unplanned

Waiting

Untagged

Operation Loss

Plant Loss

99

10 min.
2%

9 min.
2%

39 min.
8%

6h 39 min.
83%

85%

6 min.
1%

15 min.
3%

0 min.
0%

0 min.
0%

1h 18 min.
16%

0 min.
0%

10 min.

9 min.

39 min.

6h 39 min.

6 min.

15 min.

0 min.

0 min.

1h 18 min.

0 min.

Widget 1
13,180
12,532
units

332
rejects

99

1. --
2. --
3. --

1. --
2. --
3. --

39 min.

6h 39 min.

85%

1. setup
2. --
3. --

1. r3 issues
2. r1 issues
3. discharge issues

4
4
4

1. --
2. --
3. --

0 min.

1. break / lunch
2. no production scheduled
3. --

53
25

Line Summary

MachineX Activity Timeline

